

## Greenslade & Company Inc.

## Fastener Inspection Equipment Innovative Gage Design Dimensional Calibration

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## **GAGEMAKERS TOLERANCE CHART**

Diameter Range	XXX	XX	х	Y	Z	ZZ
Above - Including	Inch					
.010"825"	.000010"	.000020"	.000040"	.000070"	.0001"	.0002"
.825" - 1.510"	.000015"	.000030"	.000060"	.000090"	.00012"	.00024"
1.510" - 2.510"	.000020"	.000040"	.000080"	.00012"	.00016"	.00032"
2.510" - 4.510"	.000025"	.000050"	.0001"	.00015"	.0002"	.0004"
4.510" - 6.510"	.000033"	.000065"	.00013"	.00019"	.00025"	.0005"
6.510" - 9.010"	.000040"	.000080"	.00016"	.00024"	.00032"	.00064"
9.010" - 12.010"	.000050"	.0001"	.0002"	.0003"	.0004"	.0008"
	Metric					
.254mm - 20.96mm	.00025mm	.00051mm	.00102mm	.00178mm	.00254mm	.00508mm
20.96mm - 38.35mm	.00038mm	.00076mm	.00152mm	.00229mm	.00305mm	.00610mm
38.35mm - 63.75mm	.00051mm	.00102mm	.00203mm	.00305mm	.00406mm	.00813mm
63.75mm - 114.55mm	.00064mm	.00127mm	.00254mm	.00381mm	.00508mm	.01016mm
114.55mm - 165.35mm	.00084mm	.00165mm	.00330mm	.00483mm	.00635mm	.01270mm
165.35mm - 228.85mm	.00102mm	.00203mm	.00406mm	.00610mm	.00813mm	.01626mn
228.85mm - 305.05mm	.00127mm	.00254mm	.00508mm	.00762mm	.01016mm	.02032mr

STANDARD DECIMAL BREAKDOWN									
ONE	ONE	ONE	ONE TEN	ONE HUNDRED	ONE				
TENTH	HUNDREDTH	THOUSANDTH	THOUSANDTH	THOUSANDTH	MILLIONTH				
↓	$\downarrow$	<b>↓</b>	1	1	1				
1	.01	.001	.0001	.00001	.000001				
	101	1001	10001	100001	1000001				
ONE HUNDRED	TEN	ONE	ONE	TEN	ONE				
THOUSANDTHS	THOUSANDTHS	THOUSANDTH	TENTH	MILLIONTHS	MILLIONTH				
GAGING STANDARDS									

GAGE SIZES SMALLER THAN .250 (1/4)						
0060	2086	4112	6138	10190		
1073	3099	5125	8164	12216		